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The 1.5 L (1,453 cc) R family was produced from 1953 through 1964, and was originally manufactured at the Toyota Honsha plant. Bore and stroke was 77 mm × 78 mm (3.03 in × 3.07 in). In common with new engines of the time, it was made from cast iron (both the block and the head), water cooled, used a three bearing crank, 12V electrics and a side-mounted gear-driven camshaft controlling ...

Toyota R engine - Wikipedia

1981 To 1983 Toyota 21R-C. 4 Cyl 1972 cc 8 Valve SOHC Chain

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The 21R engine wasn't sold new in America but is easy to find at engine importers. In most cases you will need to swap the oil pan for a 20R or 22R oil pan so that the sump clears the crossmember. The 20R was only sold in America - most other countries used the 18R until 1981.

20R, 21R, 22R engines

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Toyota 21R, 21R-C, 22R, 22R-E, 22R-TE 4 Cylinder Petrol Engine
Rebuild Shop Manual Toyota Engine rebuild manual as a PDF
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C SOHC 2.0 Litre 4 Cylinder, 22R SOHC 2.4 Litre 4 Cylinder, 22R-
E SOHC 2.4 Litre 4 Cylinder, 22R-TE SOHC 2.4 Litre 4 Cylinder

Toyota 21R, 21R-C, 22R, 22R-E, 22R-TE 4 Cylinder Petrol

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According to the Toyota 21R, 22R engines repair manual the
torque settings for the head bolts are: 53 - 63 ft-lb (7.2 - 8.8kg-
m) I have all other torque settings if required also.

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21R-C Cylinder Head Torque Specs?? - Page 2

Genuine Toyota Part # 1110139675 (11101-39675) - Engine Cylinder Head. Fits C-HR, Corolla, XD

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Engine Valve Cover. HEAD, CYLINDER, BANK. 2017 Toyota Avalon. Genuine Toyota Part - 1120136010 (11201-36010)

2017 Toyota Avalon Engine Valve Cover. HEAD, CYLINDER

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Introduced in 1975 and used til 1980, was the very popular 20R engine. In 1981 Toyota increased the cylinder bore diameter and released it as the 22R engine. All Toyota R series engines have an aluminum head, cast iron block, and a single overhead camshaft (SOHC) driven by the timing chain. The 20R and 22R engines were not used in any front ...

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2007 Toyota RAV4 Cylinder Head - Toyota Parts Deal

The A Series engines are a family of inline-four internal combustion engines with displacement from 1.3 L to 1.8 L produced by Toyota Motor Corporation. The series has cast iron engine blocks and aluminum cylinder heads. To make the engine as short as possible, the cylinders are siamesed. The original 1A

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engine was only 550 mm (21.6 in) long.

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